

S. FAB

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBF5450-501-1
Job Sheet 184105



Part No: RBF5450-501-1

Job Qty: 1 ea

Part Name: F Model Clutch Removal Tool-New Design



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBF5450-501-1 REV:3 IPP REV A 18.02.22 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/19/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs		11/19/18	0.05	0.05	Small Fab-9		MLC DAS
110	QC	1 pcs		11/19/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/19/18	0.00	0.00	Packaging3-2		9-88
140	QC21-FG	1 Ea		11/19/18	0.00	0.00	QC21		DEC 10 2018

Part Op 100 - Assemble
Descriptions: 130 - Identify and Stock

9-89

sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBF5450-501-1-20	"F" Model Clutch Extension	1 Ea (1 ea)	90-Start up Operation	5122954
RBF5450-501-1-30	3/8 Long Hex Bit Socket	1 Ea (1 ea)	90-Start up Operation	5124441
98296A849	Roll Pin	1 Ea (1 ea)	100-Small Fab	5048587
RBF5450-501-1-10	Handle Weldment	1 Ea (1 ea)	100-Small Fab	5126870

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBF5450-501-1-20	1	0	0
	RBF5450-501-1-30	1	0	0
100-Small Fab	98296A849	1	495	0
	RBF5450-501-1-10	1	0	0



Container No: S135563



Part: RBF5450-501-1

Job No: 184105

Serial No/Batch: S135563

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

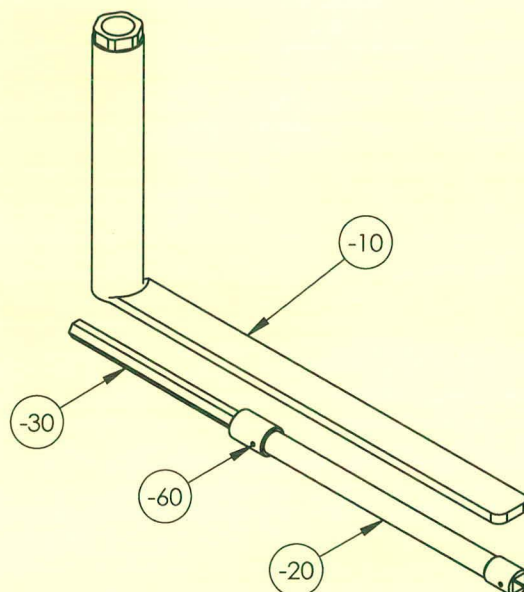
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be found.

Plex 10/12/18 3:16 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-50 ADDED OVERALL DIM, CH'D TEXT.	4/24/2009	RJC	RW
2		-30 ADDED REFERENCE DIM Ø.705. -50 CH'D I.D. FROM .718.	6/23/2011	RJC	RW
3	15-0310	-10 ADDED WELDMENT. -20 CORRECTED B/O INFO WAS PROTO #5261 IS PROTO #J5261 (MSC #85214161) MODIFIED. -30 CORRECTED B/O INFO WAS PROTO #4990 IS PROTO #J4990 3/8XL (MSC #84967330) MODIFIED. -40 CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020, CH'D TITLEBLOCK TOLERANCE. -60 ADDED B/O P/N MCMASTER-CARR #98296A849.	9/24/2015	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-10	1	HANDLE WELDMENT			2
			-20	1	EXTENSION	STEEL	3/8dr. X 8 PROTO #J5261 (MSC #85214161) MODIFIED	3
			-30	1	LONG HEX BIT SOCKET	STEEL	3/8dr. 3/8 X 6-3/32 PROTO #J4990 3/8XL (MSC #84967330) MODIFIED	4
	1		-40		HANDLE	1018/1020		5
	1		-50		TUBE	CDS OR DOM		6
		B/O	-60	1	ROLL PIN	STEEL	Ø3/32 X 5/8 (MCMASTER-CARR #98296A849)	1
	ASSY -10							

	
TITLE CLUTCH REMOVAL TOOL	
DWG NO. RBF5450-501-1	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD 369
SCALE 1:4	DATE 9/1/2000
SHEET 1 OF 6	

